**Signal Cut 222**

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| Product Application: |

Signal Cut 222 is an excellent heavy-duty, fully fortified full synthetic coolant that contains no chlorine, sulfur, or phosphorous compounds. Signal Cut 222 is designed for the machining of both ferrous and non-ferrous materials.

Signal Cut 222 provides excellent wetting and chip/swarf setting capabilities. This allows for uniform coolant-to-metal surface contact, important for metal surface contact important for cutting operations as well as corrosion inhibition during in-process storage.

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| Package Size: |

Drums, Pails

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| Recommended Concentrations:  |

Grinding 2-3% (50:1 to 30:1)

Milling, turning, drilling, sawing 3-4% (30:1 to 25:1)

Broaching, tapping, boring 4-5% (25:1 to 20:1)

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| Features and Advantages: |

**\*** Fungicide fortified.

\* Complete oil rejecting capabilities (tramp oils).

\* Provide excellent rust protection.

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| Typical Characteristics:  |

Color Clear

Specific Gravity 1.085

pH @ 20:1 Dilution 9.4

Refractometer Reading

 @ 20:1 Dilution (Brix) 3.5

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