**Beacon Signal Cut 380**

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| Product Application: |

Beacon Signal Cut 380 is a heavy duty mineral synthetic low odor cutting fluid formulated for use in high speed, high production swiss turn style machines.

Signal Cut 380 is recommended for the most severe metal working applications such as threading, tapping and broaching.

Signal Cut 380 utilizes non-staining esterizied sulfur technology. Thus, making this truly a multi-purpose cutting fluid and machine tool lubricant making it an excellent choice for screw cutting lathes and other cutting machinery for which the manufacturer recommends a single multi-functional product.

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| Features & Advantages: |

\*Carbide tooling compatible

\*Excellent cooling capabilities

\*Provides unequaled lubricity and tool life

\*Mist suppressant minimizes fogging/stray paint

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| Package Size: |

Bulk, Drums, Pails

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| Typical Characteristics: |

Color ASTM 2.0  
  
Specific Gravity .873  
  
Viscosity SUS @ 100 ° F 160

Flash Point, C.O.C., °F 400

Pour Point, °F 0

Synthetic Ester % 5.0