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technical data sheet

Signal Hone 10

Product Application:

Signal Hone 10 is an environmentally conscious, low odor, light viscosity synthetic blend honing/cutting fluid formulated for use in all types of industrial honing, "papering" or polishing, and light duty minimum depth gun drilling.

Signal Hone 10 is formulated utilizing the latest high quality pure base stocks and select chlorine and phosphorus free synthetic additives to provide for unparalleled honing performance where fine papered finishes are required.

Package Size:

Bulk, Drums, Pails

Features and Advantages:

- *Light viscosity allowing for swarf removal
- *Excellent filterability
- *Outstanding high heat dissipation capabilities
- *Excellent lubricity providing for exceptional finishes

Typical Characteristics:

Viscosity, ASTM D 445

cSt @ 40°C	15
cSt @ 100°C	3.5
Pour Point, °C, ASTM D 97	-15
Flash, °C, ASTM d 92	182
Specific Gravity @ 15°C kg/l, ASTM D 1298	0.859

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