**Beacon Signal Nap 100**

|  |
| --- |
| Product Application:  |

Beacon Signal Nap 100 is a severely hydro treated napthenic base oil and is primarily used in the metal working and compounder blending industries. It has a low pour point, low odor level, excellent color and resistance to discoloration by heat or ultraviolet light.

|  |
| --- |
| Package Size: |

Drums, Pails

|  |
| --- |
| Recommended Dilutions: |

Water Hydraulics 1-3%

Grinding 2-3%

Short-term rust protection 2-4%

Milling, turning, drilling, boring 5-10%

Temporary rust protection on steel plate 15-20%

|  |
| --- |
| Typical Characteristics:  |

Gravity, API 23.5

Viscosity SUS, 100 ° F 240

Neat Oil Appearance Amber

Emulsion Appearance Milky

Refractometer Reading

 @ 20:1 Dilution (Brix) 5.0