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technical data sheet

Signal Hone 25

Product Application:

Signal Hone 25 is an environmentally conscious medium viscosity industrial grade synthetic blend honing/cutting fluid formulated for use in all types of industrial honing, utilizing all types of honing stone mediums.

Signal Hone 25 is formulated utilizing the latest high quality pure base stocks and select chlorine and phosphorus free synthesized ester base additives to provide for unparalleled honing performance where fine papered finishes are required.

Package Size:

Tote, Drum, Pail, 2 ½ gallon

Performance Features:

*Excellent settling & filterability characteristics
*Outstanding oxidative and thermal stability
*Formulated for all types of honing stone mediums
*Excellent lubricity providing for exceptional finishes

Typical Characteristics

Viscosity, ASTM D445	
cSt @ 40°C	25.4
cSt @ 100°C	5.5
Pour Point, °C, ASTM D 97	-15
Flash, °C, ASTM D 92	182
Specific Gravity @ 15°C kg/l, ASTM D 1298	0.859

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