**Beacon Signal Cut 315**

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| Product Application: |

Beacon Signal Cut 315 is a lightly colored sulfur active cutting oil suitable for a wide range of ferrous metal working application where high speeds, smooth finishes, and long tool life are important.

Signal Cut 315 is recommended for the most severe threading, tapping, broaching, and other operations. Due to its superior performance under severe conditions it offers significant vantage in versatility.

This product is sulfur active which will discolor copper and its alloys and normally should not be used in machining these metals if staining is objectionable.

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| Package Size: |

Drums, Pails

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| Features and Advantages: |

\*Carbide tooling compatible

\*Mist suppressant minimizes fogging/stray mist

\*May be blended with mineral oil for high or lower viscosity

\*Prevent rapid tool wear

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| Typical Characteristics: |

Color ASTM 3

Viscosity Index 100

Viscosity SUS @ 100°F 160

Flash Point, C.O.C., °F 430

Active Sulfur % 1.5

Sulfurized Ester % (Fat) 4.0

Phosphorus % .0002