**Beacon Signal Tap 450 Oil**

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| Product Application: |

Beacon Signal Tap 450 Oil is a dark colored sulfurized, heavily fortified cutting fluid recommended for the most severe threading, tapping , broaching, and other operations.

Tech 50 is formulated with exceptionally high viscosity indexed fluids allowing for art excellent viscosity range over all types of climates.

Beacon Signal Tech Gear 50 Oil is formulated with the latest synthesized base stocks and the most advanced additive componentry to provide excellent thermal and oxidative stability, tenacious shear stability while providing for extended drain intervals and maintaining critical seal protection.

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| Features and Advantages:  |

\*Mist suppressant minimizes fogging/stray mist

\*May be blended with mineral oil for high or lower viscosity

\*Prevent rapid tool wear

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| Package Size:  |

Drums, Pails, Quarts

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| Typical Characteristics:  |

Color ASTM 8

Viscosity cSt @ 40°C 250

cSt @ 100°C 20

Flash Point, C.O.C.,°C 20

Total Sulfur % 4.0

Active Sulfur % 3.0

Fat % 8.0

Phosphorus % Trace

Chlorine % 1.8

Visit us at – www.beaconlubricants.com